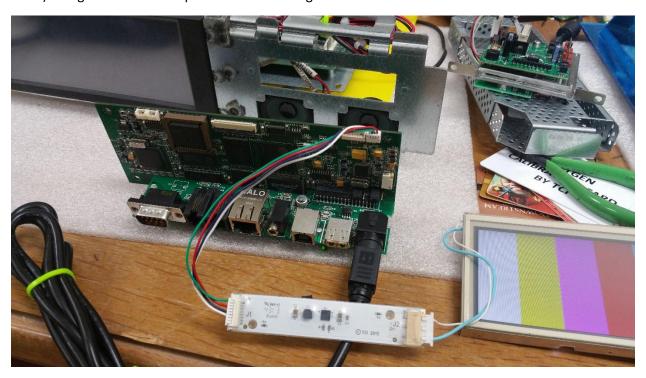
- 1) Remove the backlight inverter in the SDS unit, leaving the harness installed at the controller PCB.
- 2) Detach the flex harness at the LCD panel, and the touchscreen flex at the controller PCB , and remove the SDS LCD panel
- 3) Replace the SDS backlight inverter with the TCI backlight converter supplied with the panels.
- 4) Plug the TCI LED LCD panel into the Backlight converter as shown below.



- 5) Put the new LCD panel in place and insert the SDS flex harness into the LCD panel. The contacts will face down and the stiffener will be on the top side of the flex.
- 6) Plug the touchscreen tail into the touchscreen connector on the SDS controller board. The tail on the touchscreen is long enough to be routed under the PC board and looped into the connector.